



Safety Data Sheet according to WHS Regulations

Printing date 15.02.2023

Version number 4.6

Revision: 15.02.2023

1 Identification

- **Product identifier**
- **Trade name:** Flux-Gel Multifix 450-01
- **Relevant identified uses of the substance or mixture and uses advised against**
- **Technical function** soldering
- **Application of the substance / the mixture** Soldering flux
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
Stannol GmbH & Co. KG
Haberstrasse 24
D-42551 Velbert

+49 (0) 2051 3120 332
sdb@stannol.de
- **Further information obtainable from:** Product Safety Department
- **Emergency telephone number:** 8:00 am - 5:00 pm (CET) +49 (0) 2051 3120 332

2 Hazard(s) Identification

- **Classification of the substance or mixture**
Skin Irrit. 2 H315 Causes skin irritation.
Serious eye damage/irritation – Category 2A H319 Causes serious eye irritation.
Skin Sens. 1 H317 May cause an allergic skin reaction.
- **Label elements**
- **GHS label elements** The product is classified and labelled according to the Globally Harmonised System (GHS).
- **Hazard pictograms**



GHS07

- **Signal word** Warning
- **Hazard-determining components of labelling:**
Rosin, hydrogenated
- **Hazard statements**
Causes skin irritation.
Causes serious eye irritation.
May cause an allergic skin reaction.
- **Precautionary statements**
Avoid breathing fume.
IF ON SKIN: Wash with plenty of soap and water.
If eye irritation persists: Get medical advice/attention.
Dispose of contents/container in accordance with local/regional/national/international regulations.
- **Other hazards**
Flux / flux gels:
Inhalation of vapors released during the soldering process should be avoided. Flux vapors irritate the nose, throat, and respiratory tract, and can lead to allergic reactions (asthma) after prolonged or repeated contact. Therefore, an active suction is recommended.
After working with the product and before eating, drinking or smoking, wash your hands with soap and water.
Keep out of the reach of children.
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.



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3 Composition and Information on Ingredients

- **Chemical characterisation: Mixtures**

- **Description:** Mixture of substances listed below with nonhazardous additions.

- **Dangerous components:**

CAS: 8000-41-7	Terpineol	15 - 45%
EINECS: 232-268-1	Acute Tox. 4, H302; Skin Irrit. 2, H315; Serious eye damage/irritation – Category 2A, H319	
CAS: 65997-06-0	Rosin, hydrogenated	10 - 35%
EINECS: 266-041-3	Skin Sens. 1, H317	
CAS: 141-82-2	malonic acid	2 - 9%
EINECS: 205-503-0	Eye Dam. 1, H318	

- **Additional information:** For the wording of the listed hazard phrases refer to section 16.

4 First Aid Measures

- **After inhalation:**

Supply fresh air and to be sure call for a doctor.

In case of unconsciousness place patient stably in side position for transportation.

- **After skin contact:**

If skin irritation continues, consult a doctor.

Immediately wash with water and soap and rinse thoroughly.

- **After eye contact:** Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.

- **After swallowing:** If symptoms persist consult doctor.

- **Information for doctor:**

- **Most important symptoms and effects, both acute and delayed** No further relevant information available.

- **Indication of any immediate medical attention and special treatment needed**

No further relevant information available.

5 Fire Fighting Measures

- **Suitable extinguishing agents:**

CO₂, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

- **Special hazards arising from the substance or mixture** No further relevant information available.

- **Protective equipment:** Wear self-contained respiratory protective device.

6 Accidental Release Measures

- **Personal precautions, protective equipment and emergency procedures**

Ensure adequate ventilation

Wear protective clothing.

- **Environmental precautions:** Do not allow to enter sewers/ surface or ground water.

- **Methods and material for containment and cleaning up:**

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Dispose contaminated material as waste according to item 13.

Ensure adequate ventilation.

- **Reference to other sections**

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.



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7 Handling and Storage

- **Handling:**
- **Precautions for safe handling**
Ensure good ventilation/exhaustion at the workplace.
Prevent formation of aerosols.
- **Information about fire - and explosion protection:** No special measures required.
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** No special requirements.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:** Keep container tightly sealed.
- **Storage class:** 10
- **Specific end use(s)** No further relevant information available.

8 Exposure controls and personal protection

- **Additional information about design of technical facilities:** No further data; see item 7.
- **Ingredients with limit values that require monitoring at the workplace:**
The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.
- **Additional information:** The lists valid during the making were used as basis.
- **Personal protective equipment:**
- **General protective and hygienic measures:**
Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing
Wash hands before breaks and at the end of work.
Do not inhale dust / smoke / mist.
Avoid contact with the eyes and skin.
- **Respiratory protection:**
Not necessary if room is well-ventilated.
Use suitable respiratory protective device in case of insufficient ventilation.
Filter A
- **Protection of hands:**



Protective gloves

Rubber gloves

Synthetic rubber gloves

To avoid skin problems reduce the wearing of gloves to the required minimum.

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- **Material of gloves**

Nitrile rubber, NBR

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

- **Penetration time of glove material**

The determined penetration times according to EN 16523-1:2015 are not performed under practical conditions. Therefore a maximum wearing time, which corresponds to 50% of the penetration time, is recommended.

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

- **Eye protection:** Safety glasses

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- **Body protection:** Protective work clothing

9 Physical and Chemical Properties

· General Information

· Appearance:

- **Form:** Pasty
- **Colour:** Light brown
- **Odour:** Characteristic
- **Odour threshold:** Not determined.
- **pH-value:** Not determined.
- **Change in condition**
- **Melting point/freezing point:** Undetermined.
- **Initial boiling point and boiling range:** Undetermined.
- **Flash point:** > 93 °C
- **Flammability (solid, gas):** Not applicable.
- **Decomposition temperature:** Not determined.
- **Auto-ignition temperature:** Product is not selfigniting.
- **Explosive properties:** Product does not present an explosion hazard.
- **Explosion limits:**
- **Lower:** Not determined.
- **Upper:** Not determined.
- **Vapour pressure:** Not determined.
- **Density at 20 °C:** 0.815 g/cm³
- **Relative density** Not determined.
- **Vapour density** Not determined.
- **Evaporation rate** Not determined.
- **Solubility in / Miscibility with**
- **water:** Not miscible or difficult to mix.
- **Partition coefficient: n-octanol/water:** Not determined.
- **Viscosity:**
- **Dynamic:** Not determined.
- **Kinematic:** Not determined.
- **Other information** No further relevant information available.

10 Stability and Reactivity

- **Reactivity** No further relevant information available.
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** No dangerous decomposition products known.

11 Toxicological Information

· Information on toxicological effects

- **Acute toxicity** Based on available data, the classification criteria are not met.
- **Skin corrosion/irritation** Causes skin irritation.
- **Serious eye damage/irritation** Causes serious eye irritation.
- **Respiratory or skin sensitisation** May cause an allergic skin reaction.
- **Germ cell mutagenicity** Based on available data, the classification criteria are not met.
- **Carcinogenicity** Based on available data, the classification criteria are not met.
- **Reproductive toxicity** Based on available data, the classification criteria are not met.

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- **STOT-single exposure** Based on available data, the classification criteria are not met.
- **STOT-repeated exposure** Based on available data, the classification criteria are not met.
- **Aspiration hazard** Based on available data, the classification criteria are not met.

12 Ecological Information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Behaviour in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:**
Water hazard class 2 (German Regulation) (Self-assessment): hazardous for water
Do not allow product to reach ground water, water course or sewage system.
Danger to drinking water if even small quantities leak into the ground.
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

13 Disposal considerations

- **Waste treatment methods**
- **Recommendation**
Must not be disposed together with household garbage. Do not allow product to reach sewage system.
- **Uncleaned packaging:**
- **Recommendation:** Packagings that may not be cleansed are to be disposed of in the same manner as the product.

14 Transport information

- **UN-Number**
- **ADG, ADN, IMDG, IATA** not regulated
- **UN proper shipping name**
- **ADG, ADN, IMDG, IATA** not regulated
- **Transport hazard class(es)**
- **ADG, ADN, IMDG, IATA**
- **Class** not regulated
- **Packing group**
- **ADG, IMDG, IATA** not regulated
- **Environmental hazards:** Not applicable.
- **Special precautions for user** Not applicable.
- **Transport in bulk according to Annex II of Marpol and the IBC Code** Not applicable.
- **UN "Model Regulation":** not regulated

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15 Regulatory information

- **Safety, health and environmental regulations/legislation specific for the substance or mixture**
- **Australian Inventory of Industrial Chemicals**
All ingredients are listed.
- **Standard for the Uniform Scheduling of Medicines and Poisons**
None of the ingredients is listed.
- **Australia: Priority Existing Chemicals**
None of the ingredients is listed.
- **GHS label elements** The product is classified and labelled according to the Globally Harmonised System (GHS).
- **Hazard pictograms**



GHS07

- **Signal word** Warning
- **Hazard-determining components of labelling:**
Rosin, hydrogenated
- **Hazard statements**
Causes skin irritation.
Causes serious eye irritation.
May cause an allergic skin reaction.
- **Precautionary statements**
Avoid breathing fume.
IF ON SKIN: Wash with plenty of soap and water.
If eye irritation persists: Get medical advice/attention.
Dispose of contents/container in accordance with local/regional/national/international regulations.
- **Directive 2012/18/EU**
- **Named dangerous substances - ANNEX I** None of the ingredients is listed.
- **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- **Relevant phrases**
H302 Harmful if swallowed.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H319 Causes serious eye irritation.
- **Department issuing SDS:** Product Safety Department
- **Contact:** Hr. Dörr
- **Abbreviations and acronyms:**
ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)
IMDG: International Maritime Code for Dangerous Goods
IATA: International Air Transport Association
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
PBT: Persistent, Bioaccumulative and Toxic
vPvB: very Persistent and very Bioaccumulative
Acute Tox. 4: Acute toxicity – Category 4
Skin Irrit. 2: Skin corrosion/irritation – Category 2
Eye Dam. 1: Serious eye damage/eye irritation – Category 1

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Serious eye damage/irritation – Category 2A: Serious eye damage/eye irritation – Category 2A
Skin Sens. 1: Skin sensitisation – Category 1

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